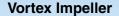
# **Submersible Portable Slurry Dewatering Pump**





The HSD uses a high-chrome iron casting for the impeller and agitator as it has been designed specifically for draining sand-carrying water in foundation or similar works. This compact dewatering pump also features a 550watts output motor which provides extra margin in its motor output for use in exacting conditions.



The "high-gap structure" minimizes impeller lock caused by sand building up in the pump. Also, the high-chrome iron casting is highly resistant to wear.

#### Agitator -

The high-chrome iron cast agitator makes sure that sand-carrying water is powerfully stirred.

#### **Easy Maintenance**

The pump section can be disassembled with just a 13 mm wrench, ensuring that maintenance is performed efficiently.

### Spiral Casing

This casing is designed to allow sand-carrying water to pass efficiently through the pump.

#### Stand

Provides a stable attitude for operation on soft ground bases.









Weight: 15 kg Light, Strong Design

# **■**Application

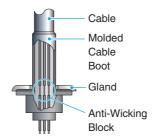
For draining sand and silt laden water in general construction work and building foundation work



#### Features

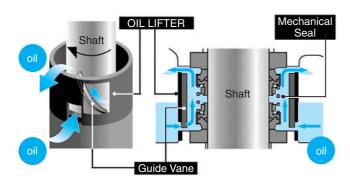
### **Anti-wicking Block**

Gaps between lead cores are sealed to prevent ingress of water into the motor caused by water traveling along lead cores by capillary action.



### **OIL LIFTER (patent pending)**

The OIL LIFTER mechanism functions to supply oil to the top seal faces even if the lubricant in the oil chamber falls below the rated value, and to stably lubricate and cool the seal faces. This unique mechanism helps extend the service life of the mechanical seal.



### **Major Standard Specifications**

Discharge bore size mm			50				
Pumping liquid	Type of liquid		Sludge, slurry, liquids containing sand and mud				
	Liquid	temperature	0~40℃				
	Compo- nents	Impeller	Vortex type (Semi-vortex pump design)				
		Shaft seal	Double mechanical seal				
Pump		Bearing	Double shielded pre-lubricated ball bearing				
	Mate- rials	Impeller	Chromium iron casting				
		Casing	Ductile iron casting				
		Shaft seal (Mechanical seal)	Top seal face: Ceramic + Carbon Bottomseal face: Ceramic + Silicon Carbid				
	Type, poles		Dry-type submersible induction motor, 2-pole				
	Insulation		Class E				
Motor	Phase/Voltage		Single-phase/110V, 220V, 230V, 240V				
	Motor protector (Built-in)		Circle thermal protector				
	Lubricant		Turbine oil (ISO VG32)				
	Mate- rials	Frame	Aluminium die casting				
		Shaft	Stainless steel #403				
		Cable	PVC Sheath cable (Standard)				
Discha	Discharge connection		Hose coupling made of Aluminum (Standard)				

### Standard Accessories

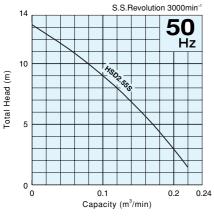
# • Cabtyre cable .....1pc

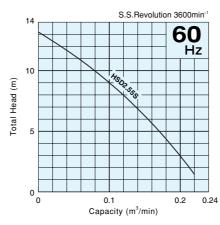
- ◆ Hose coupling ······1pc
- Hose band ······1pc

# Optional **Specifications**

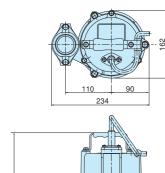
- Extended cable
- Special paint

### Perfoemance Curves





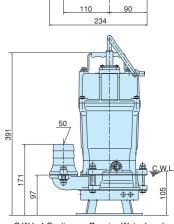
#### Dimensions Unit: mm



# Standard Specifications 50/60Hz

Model	Discharge Bore (mm)	Motor Output (kW)	Phase	Max. Head (m)	Max. Flow Rate (m³/min.)	Starting Method	Std. Cable Length (m)	Weight (kg)
HSD2.55S	50	0.55	Single	13.2	0.22	Capacitor Run	5	15

Dry weight of the pump excluding cable.



C.W.L.: Continuous Running Water Level

We reserve the right to change the specifications and designs for improvement without prior notice.

**TSURUMI** MANUFACTURING CO.,LTD.

Your Dealer			